

Small hole Drilling

H22 (7/8")
Taper tools, 6° taper

Small hole
drilling

Button bit

Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
H22								
32	1 1/4	2×4	1×4	2×7	5×7	40°	-	30322207-06
34	1 11/32	2×4	1×4	2×7	5×7	40°	-	30342207-06
36	1 27/64	2×4.5	1×4.5	2×7	5×8	40°	-	30362207-06
38	1 1/2	2×5	1×4.5	2×7	5×8	40°	-	30382207-06
41	1 5/8	2×5	1×5	2×7	5×9	40°	-	30412207-06



H22

34	1 11/32	2×4	1×4	2×7	6×7	35°	-	30342208-06
36	1 27/64	2×4.5	1×4.5	2×7	6×7	35°	-	30362208-06
38	1 1/2	2×5	1×4.5	2×7	6×8	35°	-	30382208-06
40	1 37/64	2×5	1×5	2×8	6×8	35°	-	30402208-06



H25

36	1 27/64	2×4.5	1×4.5	2×7	5×8	35°	-	30362507-06
38	1 1/2	2×5	1×4.5	2×8	5×8	35°	-	30382507-06
41	1 5/8	2×5	1×5	2×7	5×9	35°	-	30412507-06
43	1 11/16	2×5	1×5	2×8	5×9	35°	-	30432507-06



Chisel bit

H22

30	1 3/16	-	2×5	-	-	-	-	313022-06
32	1 1/4	-	2×5	-	-	-	-	313222-06
34	1 11/32	-	2×5	-	-	-	-	313422-06
36	1 27/64	-	2×5	-	-	-	-	313622-06
38	1 1/2	-	2×5.5	-	-	-	-	313822-06
40	1 37/64	-	2×5.5	-	-	-	-	314022-06



H25

30	1 3/16	-	2×5	-	-	-	-	313025-06
32	1 1/4	-	2×5	-	-	-	-	313225-06
34	1 11/32	-	2×5	-	-	-	-	313425-06
36	1 27/64	-	2×5	-	-	-	-	313625-06
38	1 1/2	-	2×5.5	-	-	-	-	313825-06
40	1 37/64	-	2×5.5	-	-	-	-	314025-06



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Taper tools, 6° taper

Drill rod



Hex shank 22 * 108 mm



Hex shank 25 * 108 mm



Dimensions L			Dimensions D		Part no.
mm	ft	in	mm	in	
600	2	-	22	7/8	10220606
800	2	7	22	7/8	10220806
1200	3	11	22	7/8	10221206
1600	5	-	22	7/8	10221606
2400	7	-	22	7/8	10222406
3200	10	6	22	7/8	10223206
4000	13	-	22	7/8	10224006

800	-	-	25	1	10250806
1600	4	-	25	1	10251606
2400	6	-	25	1	10252406
3200	8	-	25	1	10253206
4000	10	-	25	1	10254006

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drilling

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